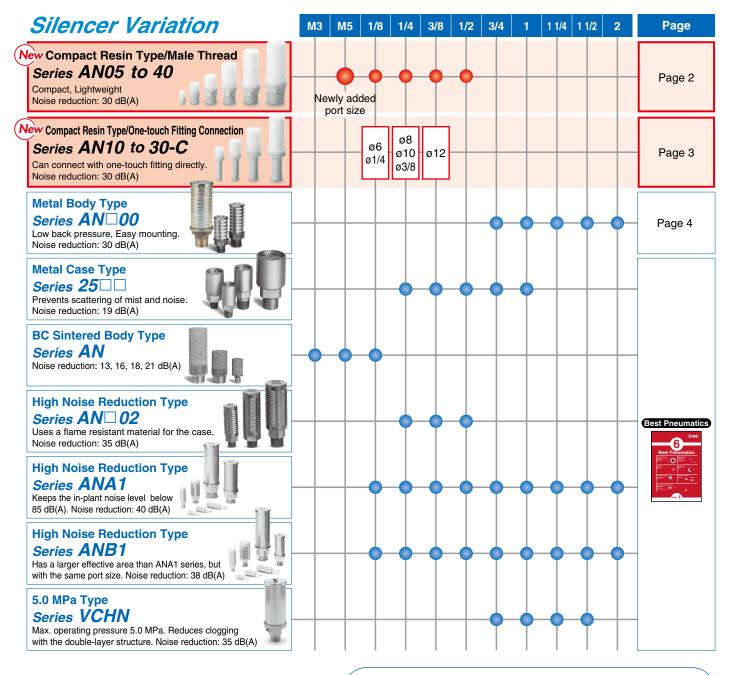
# Silencer

Series AN



CAT.ES13-9A

New



Comparison between existing and new

# The resin silencer is now a more compact size!

(AN200 to 400, AN103 to 403, AN103-KM6 to 300-KM12)

### Male Thread (Resin body)

Туре	New model				Existing model							
		Conia conductores	lustenes I an ette	Alata -		Standard			Compact type			
Port size	Model	Sonic conductance C [dm³/(s·bar)]		Noise reduction	Model	Sonic conductance C [dm <sup>3</sup> /(s·bar)]	Length (mm)	Noise reduction	Model	Sonic conductance C [dm <sup>3</sup> /(s·bar)]	Length (mm)	Noise reduction
M5 x 0.8	AN05	1	15		_		—	_			_	
1/8	AN10	2	23		_	—	—	—	AN103	2	23.5	
1/4	AN15	3	32	30 dB(A)	_		_	_	AN203	3	36	25 dB(A)
1/4	AN20	7	45	30 UD(A)	AN200	7	63		—		—	
3/8	AN30	12	58.5		AN300	12	84	30 dB(A)	AN303	7	66	
1/2	AN40	18	68		AN400	18	92		AN403	12	84	25 dB(A)

### **One-touch Fitting Connection (Resin body)**

Туре	е	New model				Middel         C [dm³/(s·bar)]         (mm)         reduction           AN103-KM6 <td< th=""></td<>			
Port si	size	Model	Sonic conductance C [dm <sup>3</sup> /(s·bar)]	Length (mm)	Noise reduction	Model			Noise reduction
ø6		AN10-C06		1.4 36.5		AN103-KM6 AN103-X233	1.4	37	
ø1/4	4	AN10-C07	1.4	00.0		AN103-X235			25 dB(A)
ø8		AN15-C08	4	45	30 dB(A)	AN203-KM8 AN200-KM8	<u>2.8</u> 4	<u>45</u> 73	
ø10	a10 AN20-C10	- <b>C10</b> 6			AN200-KM10	5.2	76	30 dB(A)	
	8	AN20-C11	5	57.5		AN300-KM10	6	90	
ø12	2	AN30-C12	8.2	71.5		AN300-KM12	8.2	91	30 dB(A)



# Silencer Compact Resin Type/Male Thread Series AN05 to 40 (ROHS)



AN 20-02							
Body size •		<ul> <li>Thread connection port size</li> </ul>					
Symbol			Syn	nbol	Port size	Applicable model	
05	Threa	ad type 🌢	M	15	M5 x 0.8	AN05	
10	Nil	M thread	0	1	1/8	AN10	
15	INII	R	0	2	1/4	AN15/20	
20	Ν	NPT	0	3	3/8	AN30	
30			0	4	1/2	AN40	
40							

How to Order

## **Specifications**

Fluid	Compressed air
Max. operating pressure Note 1)	1.0 MPa
Noise reduction	30 dB(A) Note 2)
Ambient and fluid temperature	5 to 60°C Note 3)

Note 1) It indicates the inlet pressure for solenoid valve.

Note 2) The value may vary, depending on the pneumatic circuit or pressure that is exhausted from the solenoid value.

Note 3) The product can be used in temperatures -10 to 60°C if there is no risk of water droplets forming and freezing.

Refer to page 5 for Precautions on these products.

### Performance

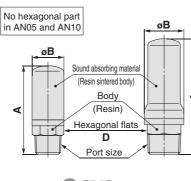
Model	Effective area mm <sup>2</sup>	Sonic conductance C [dm <sup>3/</sup> (s·bar)]	Recommended flow m <sup>3</sup> /min(ANR)	Weight g
AN05-M5	5	1	0.4 or less	0.5
AN10-01	10	2	0.8 or less	1
AN15-02	15	3	1.0 or less	2.5
AN20-02	35	7	3.0 or less	4
AN30-03	60	12	5.0 or less	5.5
AN40-04	90	18	8.0 or less	8.5

Note) Recommended flow rate is the flow at 0.5 MPa in the inlet pressure.

## **Construction/Parts/Dimensions**

#### AN05/10/20

#### AN15/30/40



Dimensions							
Model	Port size R, NPT	Α	В	D			
AN05-M5	M5 x 0.8	15	6.5	-			
AN10-01	1/8	23	11	-			
AN15-02	1/4	32	16	14			
AN20-02	1/4	45	16.5	14			
AN30-03	3/8	58.5	20	17			
AN40-04	1/2	68	24	21			

# Silencer Compact Resin Type/One-touch Fitting Connection Series AN10 to 30-C (ROHS)



		-
	AN 20 - C Body size	
	10	
	15	
	20	
	30	
	Connection type	
Symbol	Connection type	
С	One-touch fitting connection	

Applicable one-touch fitting size						
Symbol	Port size	Applicable model				
06	ø6	AN10				
07	ø1/4	AN10				
08	ø8	AN15				
10	ø10	AN20				
11	ø3/8	AN20				

**AN30** 

ø12

## **Specifications**

Fluid	Compressed air
Max. operating pressure Note 1)	1.0 MPa
Noise reduction	30 dB(A) Note 2)
Ambient and fluid temperature	5 to 60°C Note 3)

How to Order

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12

Note 1) It indicates the inlet pressure for solenoid valve.

Note 2) The value may vary, depending on the pneumatic circuit or pressure that is exhausted from the solenoid valve.

Note 3) The product can be used in temperatures -10 to 60°C if there is no risk of water droplets forming and freezing.

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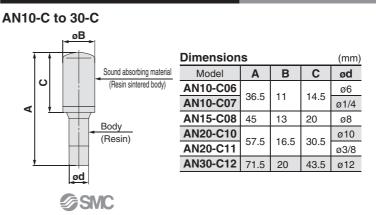
Refer to page 5 for Precautions on these products.

#### Performance

Model	Effective area mm <sup>2</sup>	Sonic conductance C [dm <sup>3/</sup> (s·bar)]	Recommended flow m <sup>3</sup> /min(ANR)	Weight g
AN10-C06	7	1.4		1
AN10-C07	7	1.4	0.8 or less	1
AN15-C08	20	4	3.0 or less	1.4
AN20-C10	30	6	5.0 or less	3.5
AN20-C11	25	5	3.0 or less	3.5
AN30-C12	41	8.2	5.0 or less	5

Note) Recommended flow rate is the flow at 0.5 MPa in the inlet pressure.

## **Construction/Parts/Dimensions**



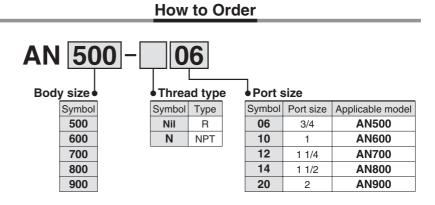
# Silencer Metal Body Type Series AN 00



Noise reduction 30 dB(A) Low back pressure Easy mounting



JIS Symbol



# Specifications

Fluid	Compressed air
Max. operating pressure Note 1)	1.0 MPa
Noise reduction	30 dB(A) Note 2)
Ambient and fluid temperature	5 to 60°C Note 3)

Note 1) It indicates the inlet pressure for solenoid valve.

Note 2) The value may vary, depending on the pneumatic circuit or pressure that is exhausted from the solenoid valve.

Note 3) The product can be used in temperatures -10 to 60°C if there is no risk of water droplets forming and freezing.

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Refer to page 5 for Precautions on these products.

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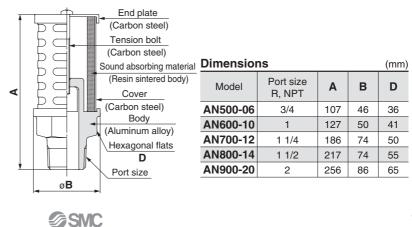
## Performance

Model	Effective area mm <sup>2</sup>	Sonic conductance C [dm <sup>3/</sup> (s·bar)]	Recommended flow m <sup>3</sup> /min(ANR)	Weight g
AN500-06	160	32	12 or less	165
AN600-10	270	54	20 or less	220
AN700-12	440	88	30 or less	435
AN800-14	590	118	50 or less	510
AN900-20	960	192	80 or less	740

Note) Recommended flow rate is the flow at 0.5 MPa in the inlet pressure.

# **Construction/Parts/Dimensions**

#### AN500 to 900



**Specific Product Precautions** 

Be sure to read before handling. Refer to back cover for Safety Instructions.

Design

Series AN

# **Warning**

1. The silencer clogging may result in a blocked exhaust port.

Provide a safety design so as not to cause the whole system to malfunction.

# **A**Caution

1. The silencer is intended to reduce the noise of compressed air that is exhausted from the pneumatic equipment.

Since noises generated by sources other than the exhaust, such as noise generated inside piping, equipment vibration and solenoid valve switching, cannot be reduced, locate the cause of these noises and take countermeasures.

The product does not function as a filter. Do not use the product as a filter regardless of negative and positive pressures.

2. If the compressed air supply is contaminated with fluids such as oil and oil mist, such fluids will be dispersed to the environment.

In such a case, an exhaust cleaner is recommended to recover fluids and reduce noise.

3. The value of the noise reduction may vary, depending on the pneumatic circuit or pressure that is exhausted from the solenoid valve.

### Selection

# 

1. When selecting the silencer, the sonic conductance\* (including combined sonic conductance) of the silencer should be larger than that of the solenoid valve.

\*Sonic conductance C [dm<sup>3</sup>/(s·bar)] = Effective area [mm<sup>2</sup>]  $\div$  5

2. Use within the range of specifications.

**Operating Environment** 

# **Marning**

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- Refer to the construction drawings for silencer materials.
- 2. Avoid exposure to direct sunlight.
- 3. Do not operate in locations where vibration or impact occurs.
- 4. Do not use the product in locations where it is near heat sources and exposed to radiation heat.
- 5. Do not use in an environment where the product is exposed to cutting oil, lubricating oil, or coolant, etc. If it is used in an environment where there is possible contact with cutting oil, lubricating oil, or coolant, exercise preventive measures.
- 6. Do not use in an environment where foreign matter may stick to the product or get mixed in the product's interior. It may result in clogging at an early stage, coming off or causing damage.

Mounting

# **▲**Caution

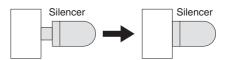
- 1. If the silencer body is made of resin and is tightened too much, the silencer may be damaged.
- 2. Tightening by using a pipe wrench or pliers may cause damage to the silencer. This method is not recommended.

Please follow the procedures below for mounting.

When the body is made of resin

Hold the tip of the body (the side without thread) and screw it in. At the point where the thread begins to feel tight, use a wrench on the hexagonal flats to tighten an additional 1/4 turn.

Tighten the AN05-M5 by hand completely until the ends of the fitting come into contact with the mounting surface. Then apply additional tightening. Note that the additional tightening should be 30° or less. (Tighten it with 0.1 N·m or less.)



When the body is made of metal

Within the recommended tightening torque shown in the table below, use a wrench on the hexagonal flats and tighten.

#### **Tightening Torque (Metal type)**

Applicable tightening torque N·m
28 to 30
36 to 38
40 to 42
48 to 50
48 to 50

- 3. Make sure not to apply a lateral load to the body during or after the installation.
- 4. When the silencer body is loosened by vibration, etc. of equipment on which a silencer is assembled, apply glue to threads to prevent loosening and reattach.

#### Maintenance

# Caution

- 1. The sound absorbing material is not replaceable. Since the sound absorbing material is not replaceable, never disassemble the product.
- 2. If the exhaust speed drops and the system performance decreases due to clogging, replace with a new silencer. Make sure to verify the operating conditions of the actuator at least once a day.
- 3. If operation continues when it is clogged, breakage can result.

# ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.



# **SMC** Corporation

Akihabara UDX 15F, 4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN Phone: 03-5207-8249 Fax: 03-5298-5362 http://www.smcworld.com © 2011 SMC Corporation All Rights Reserved